

Merit

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

L'Union des forgerons

*12 Rue pierre Follège
Méréville, F91660
France*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 6844194674
Expiration Date: 28 February 2022
Accreditation Length: 18 Months



David L. Schutt, PhD
President

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Heat Treating

L'Union des forgerons
12 Rue pierre Follège
Méréville, F91660
France

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016) *If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit.**

(A) Room Temperature Tensile – Check any applicable boxes

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L0) Metallography Evaluation

Industry Spec – Other L0

(L10) Near Surface Examinations – Carburization/Decarburization

(L11) Grain Size

AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Aluminum Alloys – AC7102/2 must also be selected

Copper Alloys – Customer Specs

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Austenitic– Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
Industry Spec – Other
Titanium Alloys – Customer Specs
Titanium Alloys – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)

U14 SAFRAN Group

AC7102/2 Rev D - Nadcap Audit Criteria for Aluminum Heat Treating (to be used on audits on/after 2 September, 2018)

Aluminum Alloys – Customer Specs
Aluminum Alloys – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)

Conductivity – Customer Specs
Conductivity – Industry Specs – Check any applicable boxes
Industry Spec – Other
Hardness – Brinell – Check any applicable boxes

AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs
Pyrometry – Industry Specs – Check any applicable boxes
AMS2750